### **COMPOSITES CURRICULUM - Unit Information**

This unit forms part of the Masters level Composites Curriculum developed by Bristol and Plymouth Universities.

Taught block title	Core Block
Unit title	Manufacturing of composite products
Level (Credit points)	H (2)
Unit director	Professor Kevin Potter

## **Unit description**

This unit forms part of the Masters level Composites Curriculum. It builds on the unit "Introduction to Composites" and "Composites Constituents" to provide Learners with a good understanding of the methodologies used in the manufacture of composite products.

### Core subjects to be covered

- Drafting practices and ply direction control rosettes
- 2. Mapping reinforcements to required geometries
- 3. Reinforcement deformation
- 4. Drape models and conformability
- 5. Reinforcement preparation, nesting
- 6. Process availability and process selection
- 7. Manufacturing instructions
- 8. Prepreg processes, manual reinforcement layup
- 9. Prepreg processes, automated reinforcement lay-up
- 10. Prepreg processes, consolidation

- 11. Prepreg processes, preparation for moulding
- 12. Prepreg processes, vacuum bag and autoclave,
- 13. Prepreg processes, compression moulding
- 14. Prepreg processes, cure.
- 15. Dry fibre processes, pultrusion and filament winding
- Dry fibre processes, rigid tool variants of resin infusion
- 17. Dry fibre processes, flexible tool variants
- 18. Tooling materials and tool design
- 19. Demoulding and post moulding non-destructive inspection
- 20. Machining and finishing processes

#### Statement of unit aims

The aims of this unit are to:

- Provide Learners with an overview of the processes used in the manufacture of composite products
- 2. Give learners an understanding of the range of materials and process options
- 3. Give learners the tools to compare processes and chose the most appropriate manufacturing routes
- 4. Provide the learners with an understanding of methods to control the manufacturing processes

# Statement of learning outcomes

Learners will be able to:

- 1. Provide a clear overview of composites manufacturing and control processes
- 2. Understand the positive and negative aspects of each suite of processes and how these impact on design and development of composite products
- 3. Understand some of the issues and methodologies involved in the manufacture of robust, high quality and defect-free composite products

Methods of teaching	7 lectures, 2 lab classes and demonstrations, 1 class exercise
Assessment details if required	Written assignment (85%), 20 minute assessed presentation (15%)
Timetable information	2 days of teaching in a block